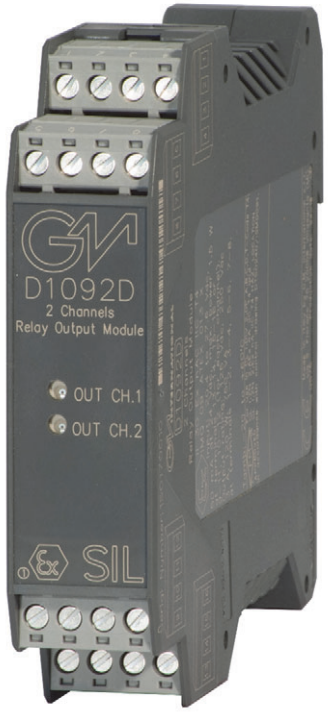


INSTRUCTION & SAFETY MANUAL

SIL 3 Relay Output Module
DIN-Rail Models D1092S, D1092D

Characteristics

General Description: The single and dual channel DIN Rail Relay Output, D1092S and D1092D are relay modules suitable for the switching of safety related circuits, up to SIL 3 level according to IEC61508:2010 Ed.2, for high risk industries. It provides isolation between input and output contacts.
D1092S provides 1 SPST contact for normally energized loads and 1 SPST contact for normally de-energized loads.
D1092D provides 2 SPST contact for normally energized loads and 2 SPST contact for normally de-energized loads.
Compatibility with specific DO cards with pulse testing needs to be verified.
This relay module is not suitable for low-current consumption applications (system-to-system signalling, driving LEDs, etc.).
When the relay is energized, the contacts are closed. When the relay is de-energized, the contacts are open.

Function: 1 or 2 totally independent and isolated relay for safety related circuits, provides isolation between input and output.
D1092S: SIL 3 Safety Function for NE load (de-energized in safe state) is available at Terminal Blocks 1-2; in this case, the safety function is met when the relay is de-energized (open contact).
SIL 3 Safety Function for ND load (energized in safe state) is available at Terminal Blocks 3-4; in this case, the safety function is met when the relay is energized (closed contact).
D1092D: SIL 3 Safety Function NE load (de-energized in safe state) is available at Terminal Blocks 1-2 and Terminal Blocks 5-6; in this case, the safety function is met when the relays are de-energized (open contact). SIL 3 Safety Function for ND load (energized in safe state) is available at Terminal Blocks 3-4 and Terminal Blocks 7-8; in this case the safety function is met when the relays are energized (closed contact).

Signalling LEDs: Relay status (yellow).

EMC: Fully compliant with CE marking applicable requirements.

Functional Safety Management certification: G.M. International is certified by TUV to conform to IEC61508:2010 part 1 clauses 5-6 for safety related systems up to and included SIL3.

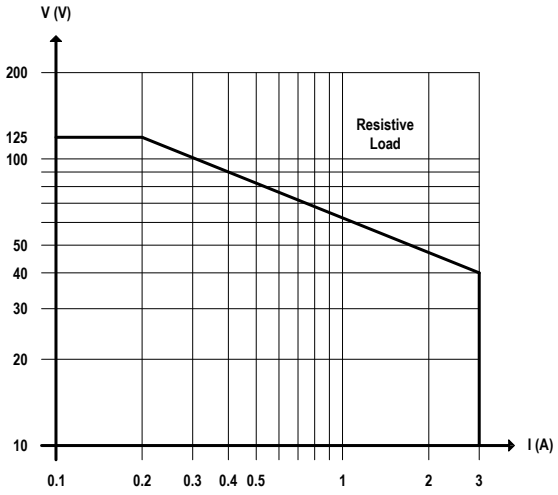
FSM SIL 3

Technical Data

Input: 24 Vdc nom (20.4 to 27.6 Vdc) reverse polarity protected, ripple within voltage limits ≤ 5 Vpp.
Current consumption @ 24 V: 50 mA for each channel with relay energized, typical (100 mA for 2 channels D1092D when used as duplicator 1 input / 2 outputs).
Power dissipation: 1.2 W for each channel with 24 V input voltage and relay energized, typical (2.4 W for 2 channels D1092D when used as duplicator).
Max. power consumption: at 27.6 V input voltage and relay energized, 1.5 W for each channel (3.0 W for 2 channels D1092D when used as duplicator).

Isolation (Test Voltage): Input/Output 2.5 KV; Input/Input 500 V; Output/Output 2.5 KV; Output A/Output B 1.5 KV.

Output: voltage free DPST relay contact, normally open.
Contact material: Ag Alloy (Cd free).
Contact rating: 3 A 250 Vac 750 VA, 3 A 125 Vdc 120 W (resistive load).
Contact inrush current: 5 A at 30 Vdc, 250 Vac.
Contact min. switching current: 10 mA.
DC Load breaking capacity:



Mechanical / Electrical life: 50 * 10^6 / 1 * 10^5 operation, typical.
Operate / Release time: 5 / 3 ms typical.
Bounce time NO / NC contact: 3 ms.
Frequency response: 10 Hz maximum.

Compatibility:
CE mark compliant, conforms to Directive:
2014/34/EU ATEX, 2014/30/EU EMC, 2014/35/EU LVD, 2011/65/EU RoHS.

Environmental conditions:
Operating: temperature limits -20 to + 60 °C, relative humidity max 95 %.
Storage: temperature limits -45 to + 80 °C.

Safety Description:
ATEX: II 3G Ex ec nC IIC T4 Gc; ***IECEx:*** Ex ec nC IIC T4 Gc
FM: NI / I / 2 / ABCD / T4, NI / I / 2 / IIC / T4; ***FM-C:*** NI / I / 2 / ABCD / T4, NI / I / 2 / IIC / T4
non-incendive electrical apparatus.
-20 °C ≤ Ta ≤ 60 °C.
Approvals:
IMQ 09 ATEX 013 X conforms to EN60079-0, EN60079-7, EN60079-15; IECEx IMQ 13.0011X conforms to IEC60079-0, IEC60079-7, IEC60079-15.
FM & FM-C No. 3024643, 3029921C, conforms to Class 3600, 3611, 3810, ANSI/ISA 12.12.02, ANSI/ISA 60079-0, C22.2 No.142, C22.2 No.213, E60079-0, E60079-15,
TÜV Certificate No. TUV IT 25 SIL 0632 , SIL 3 conforms to IEC61508:2010 Ed.2.
SIL 3 Functional Safety TÜV Certificate conforms to IEC61508:2010 Ed.2, for Management of Functional Safety.
DNV No. TAA00002BM and KR No.MIL20769-EL001 Cert. for maritime applications.

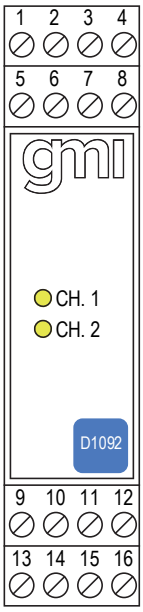
Mounting: EN/IEC60715 TH 35 DIN-Rail.
Weight: about 145 g D1092D, 110 g D1092S.
Connection: by polarized plug-in disconnect screw terminal blocks to accomodate terminations up to 2.5 mm^2.
Location: Safe Area/Non Hazardous Locations or Zone 2, Group IIC T4,
Class I, Division 2, Groups A, B, C, D Temperature Code T4 and
Class I, Zone 2, Group IIC, IIB, IIA T4 installation.
Protection class: IP 20.
Dimensions: Width 22.5 mm, Depth 99 mm, Height 114.5 mm.

Ordering information

Model:	D1092
1 channel	S
2 channels	D

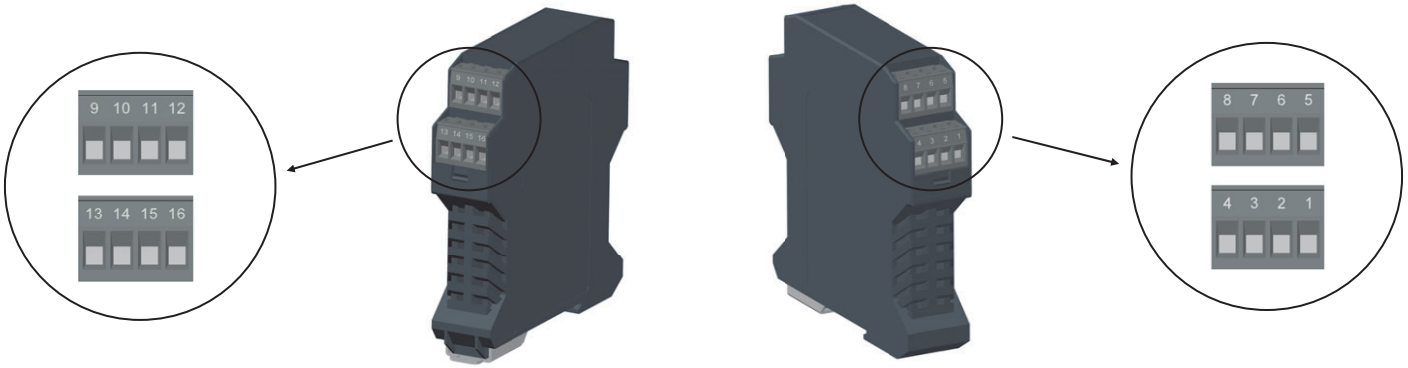
DIN-Rail accessories:
DIN rail stopper MORT016

Front Panel and Features



- SIL 3 according to IEC 61508:2010 Ed. 2 for Tproof = 14 / 20 years (≤10% / >10 % of total SIF) with NE Load.
- SIL 3 according to IEC 61508:2010 Ed.2 for Tproof = 9 / 20 years (≤10% / >10 % of total SIF) with ND Load.
- PFDavg (1 year) 7.02 E-06, SFF 99.03 % with NE Load.
- PFDavg (1 year) 1.03 E-05, SFF 97.61 % with ND Load.
- SIL 3 Systematic capability.
- Installation in Zone 2, Division 2.
- 2 fully independent channels.
- 1 SPST contact for NE load and 1 SPST contact for ND load for each channel.
- 5 A inrush current at 30 Vdc / 250 Vac.
- Input/Output isolation.
- EMC Compatibility to EN61000-6-2, EN61000-6-4, EN61326-1.
- ATEX, IECEx, FM & FM-C, TÜV Certifications.
- Type Approval Certificate DNV and KR for maritime applications.
- TUV Functional Safety Certification.
- High Reliability, SMD components.
- High Density, two channels per unit.
- Simplified installation using standard DIN Rail and plug-in terminal blocks.

Terminal block connections



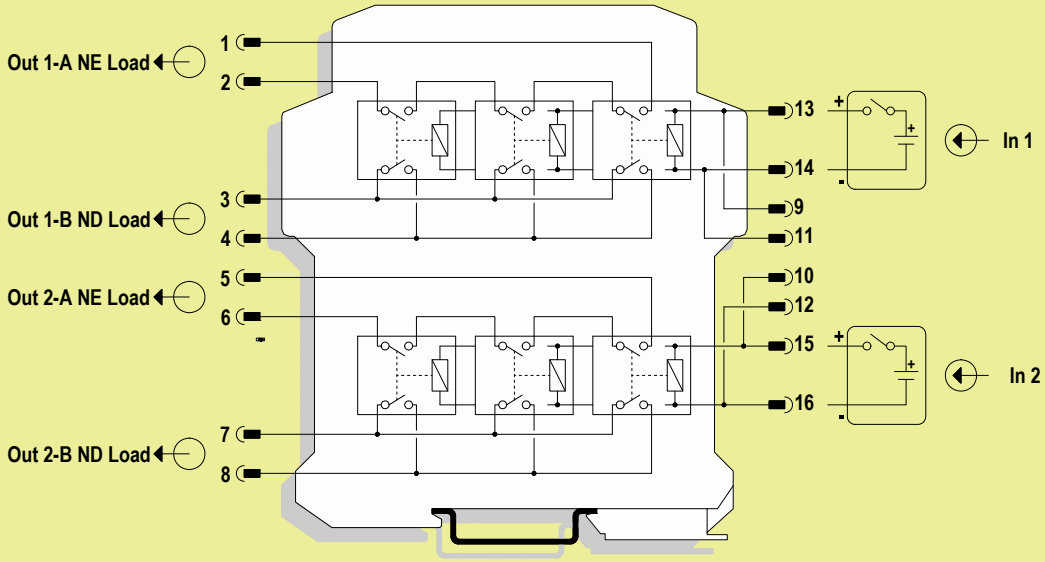
SAFE AREA	
9	+ Input Ch 1 connects to terminal 13
10	+ Input Ch 2 connects to terminal 15
11	- Input Ch 1 connects to terminal 14
12	- Input Ch 2 connects to terminal 16
13	+ Input Ch 1
14	- Input Ch 1
15	+ Input Ch 2
16	- Input Ch 2

SAFE AREA	
1	Output Ch 1-A for NE Load
2	Output Ch 1-A for NE Load
3	Output Ch 1-B for ND Load
4	Output Ch 1-B for ND Load
5	Output Ch 2-A for NE Load
6	Output Ch 2-A for NE Load
7	Output Ch 2-B for ND Load
8	Output Ch 2-B for ND Load

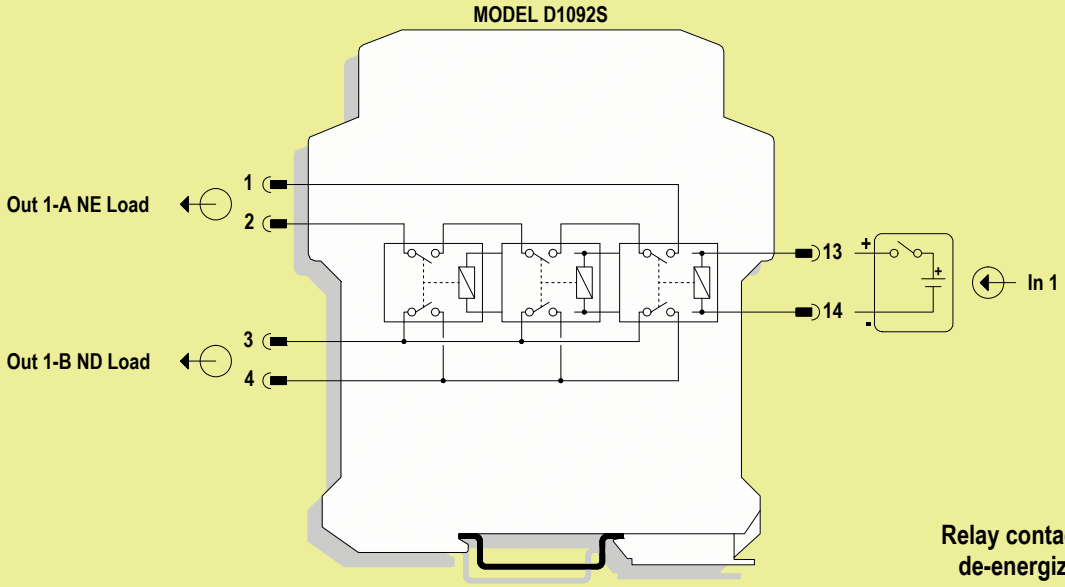
Function Diagram

SAFE AREA, ZONE 2 GROUP IIC T4,
NON HAZARDOUS LOCATIONS, CLASS I, DIVISION 2, GROUPS A, B, C, D T-Code T4, CLASS I, ZONE 2, GROUP IIC T4

MODEL D1092D



MODEL D1092S

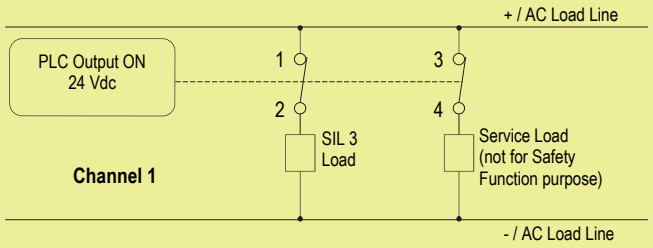


Relay contact shown in de-energized position

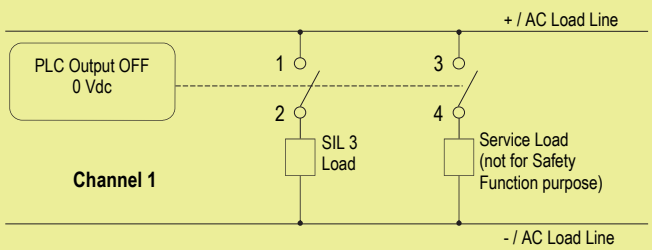
To prevent relay contacts from damaging, connect an external protection (fuse or similar), chosen according to the relay breaking capacity diagram.

Application for D1092S and D1092D - Normally Energized relay condition for NE Load

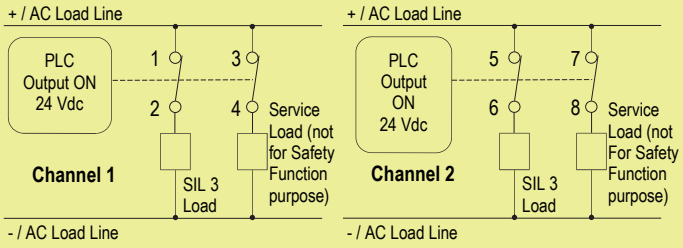
Normal state operation for D1092S



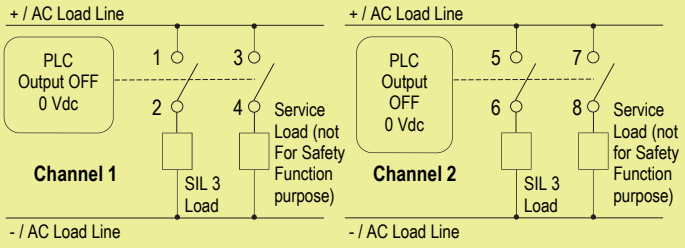
De-energized to trip operation for D1092S



Normal state operation for D1092D



De-energized to trip operation D1092D



Description:

Input Signal from PLC/DCS is normally High (24 Vdc) and is applied to pins 13-14 or 9 - 11 (D1092S or 1st ch. of D1092D) and pins 15-16 or 10 - 12 (2nd ch. of D1092D) in order to Normally Energize (NE) the internal relays.
Input Signal from PLC/DCS is Low (0 Vdc) during "de-energize to trip" operation, in order de-energize the internal relays.
The Load is Normally Energized (NE), therefore its safe state is to be de-energized.
Disconnection of the NE Load is done on only one supply line.
Service load connected in series to 3 – 4 contact can be used to monitoring 1 - 2 contact. Service load connected in series to 7 – 8 contact can be used to monitoring 5 - 6 contact.
The following table describes the status (open or closed) of each output contact when the input signal is High or Low.

Operation	Input Signal Pins 13-14 or 9 –11 (for ch.1) Pins 15 -16 or 10 –12 (for ch.2)	Pins 1 - 2	NE Load (SIL3) For ch. 1	Pins 3 - 4	Service Load to monitor ch.1	Pins 5 - 6	NE Load (SIL3) For ch. 2 Only for D1092D	Pins 7 - 8	Service Load to monitor ch.2
Normal	High (24 Vdc)	Closed	Energized	Closed	Energized	Closed	Energized	Closed	Energized
Trip	Low (0 Vdc)	Open	De-Energized	Open	De-Energized	Open	De-Energized	Open	De-Energized

Safety Function and Failure behavior:

D1092S and D1092D are considered to be operating in Low Demand mode, as a Type A module, having Hardware Fault Tolerance (HFT) = 0.
In this Functional Safety application, the normal state operation of relay module is energized, with NE (Normally Energized) load.
In case of alarm or request from process, the relay module is de-energized (safe state), de-energizing the load.
The failure behaviour of the relay module is described by the following definitions:

- □ fail-Safe State: it is defined as the output load being de-energized;
- □ fail Safe: this failure causes the system to go to the defined fail-safe state without a process demand;
- □ fail Dangerous: failure mode that does not respond to a demand from the process (i.e. being unable to go to the defined fail-safe state), so that the output load remains energized.
- □ fail "No effect": failure mode of a component that plays a part in implementing the safety function but is neither a safe failure nor a dangerous failure; When calculating the SFF this failure mode is not taken into account.
- □ fail "Not part": failure mode of a component which is not part of the safety function but part of the circuit diagram and is listed for completeness; When calculating the SFF this failure mode is not taken into account.

Failure rate data: taken from Siemens Standard SN29500.

Failure rate table:

Failure category	Failure rates (FIT)
λ_{dd} = Total Dangerous Detected failures	0.00
λ_{du} = Total Dangerous Undetected failures	1.60
λ_{sd} = Total Safe Detected failures	0.00
λ_{su} = Total Safe Undetected failures	162.99
$\lambda_{tot\ safe}$ = Total Failure Rate (Safety Function) = $\lambda_{dd} + \lambda_{du} + \lambda_{sd} + \lambda_{su}$	**164.59**
MTBF (Safety Function, single channel) = (1 / $\lambda_{tot\ safe}$) + MTTR	**693 years**
$\lambda_{no\ effect}$ = "No Effect" failures	152.01
$\lambda_{not\ part}$ = "Not Part" failures	0.00
$\lambda_{tot\ device}$ = Total Failure Rate (Device) = $\lambda_{tot\ safe} + \lambda_{no\ effect} + \lambda_{not\ part}$	**316.60**
MTBF (Device, single channel) = (1 / $\lambda_{tot\ device}$) + MTTR	**360 years**

Failure rates table according to IEC 61508:2010 Ed.2 :

λ_{sd}	λ_{su}	λ_{dd}	λ_{du}	SFF
0.00 FIT	162.99 FIT	0.00 FIT	1.60 FIT	99.03%

PFDavg vs T[Proof] table (assuming Proof Test coverage of 99%), with determination of SIL supposing module contributes ≤10% of total SIF dangerous failures:

T[Proof] = 1 year	T[Proof] = 14 years
PFDavg = 7.02 E-06 - Valid for **SIL 3**	PFDavg = 9.83 E-05 - Valid for **SIL 3**

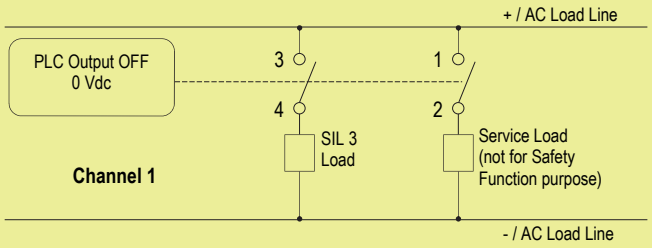
PFDavg vs T[Proof] table (assuming Proof Test coverage of 99%), with determination of SIL supposing module contributes >10% of total SIF dangerous failures:

T[Proof] = 20 years
PFDavg = 1.40 E-04 - Valid for **SIL 3**

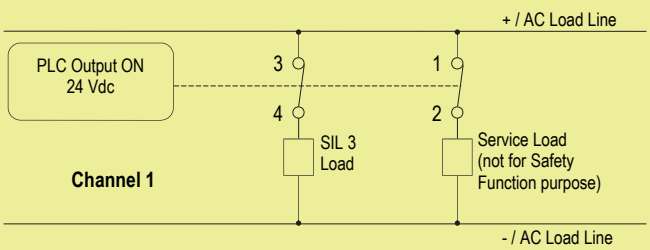
Systematic capability SIL 3.

Application for D1092S and D1092D - Normally De-energized relay condition for ND Load

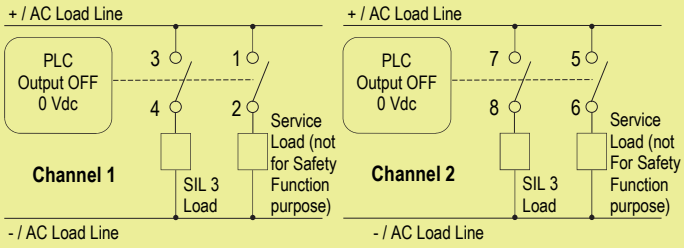
Normal state operation for D1092S



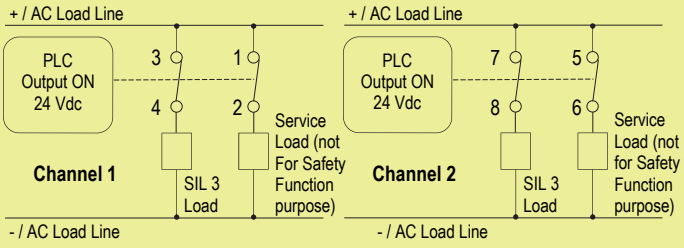
Energized to trip operation for D1092S



Normal state operation for D1092D



Energized to trip operation D1092D



Description:

Input Signal from PLC/DCS is normally Low (0 Vdc) and is applied to pins 13-14 or 9 - 11 (D1092S or 1st ch. of D1092D) and pins 15-16 or 10 - 12 (2nd ch. of D1092D) in order to Normally De-energize (ND) the internal relays.
Input Signal from PLC/DCS is High (24 Vdc) during "Energize to trip" operation, in order energize the internal relays.
The Load is Normally De-energized (ND), therefore its safe state is to be energized.
Disconnection of the ND Load is done on only one supply line.
Service load connected in series to 1 – 2 contact can be used to monitoring 3 - 4 contact. Service load connected in series to 5 – 6 contact can be used to monitoring 7 - 8 contact.
The following table describes the status (open or closed) of each output contact when the input signal is High or Low.

Operation	Input Signal Pins 13-14 or 9 –11 (for ch.1) Pins 15 -16 or 10 –12 (for ch.2)	Pins 3 - 4	NE Load (SIL3) For ch. 1	Pins 1 - 2	Service Load to monitor ch.1	Pins 7 - 8	NE Load (SIL3) For ch. 2 Only for D1092D	Pins 5 - 6	Service Load to monitor ch.2
Normal	Low (0 Vdc)	Open	De-Energized	Open	De-Energized	Open	De-Energized	Open	De-Energized
Trip	High (24 Vdc)	Closed	Energized	Closed	Energized	Closed	Energized	Closed	Energized

Safety Function and Failure behavior:

D1092S is considered to be operating in Low Demand mode, as a Type A module, having Hardware Fault Tolerance (HFT) = 0.
In this Functional Safety application, the normal state operation of relay module is de-energized, with ND (Normally De-energized) load.
In case of alarm or request from process, the relay module is energized (safe state), energizing the load.
The failure behaviour of the relay module is described by the following definitions:

- □ fail-Safe State: it is defined as the output load being energized;
- □ fail Safe: this failure causes the system to go to the defined fail-safe state without a process demand;
- □ fail Dangerous: failure mode that does not respond to a demand from the process (i.e. being unable to go to the defined fail-safe state), so that the output load remains de-energized.
- □ fail "No effect": failure mode of a component that plays a part in implementing the safety function but is neither a safe failure nor a dangerous failure; When calculating the SFF this failure mode is not taken into account.
- □ fail "Not part": failure mode of a component which is not part of the safety function but part of the circuit diagram and is listed for completeness; When calculating the SFF this failure mode is not taken into account.

Failure rate data: taken from Siemens Standard SN29500.

Failure rate table:

Failure category	Failure rates (FIT)
λ_{dd} = Total Dangerous Detected failures	0.00
λ_{du} = Total Dangerous Undetected failures	2.35
λ_{sd} = Total Safe Detected failures	0.00
λ_{su} = Total Safe Undetected failures	96.00
$\lambda_{tot\ safe}$ = Total Failure Rate (Safety Function) = $\lambda_{dd} + \lambda_{du} + \lambda_{sd} + \lambda_{su}$	**98.35**
MTBF (Safety Function, single channel) = (1 / $\lambda_{tot\ safe}$) + MTTR	**1160 years**
$\lambda_{no\ effect}$ = "No Effect" failures	218.25
$\lambda_{not\ part}$ = "Not Part" failures	0.00
$\lambda_{tot\ device}$ = Total Failure Rate (Device) = $\lambda_{tot\ safe} + \lambda_{no\ effect} + \lambda_{not\ part}$	**316.60**
MTBF (Device, single channel) = (1 / $\lambda_{tot\ device}$) + MTTR	**360 years**

Failure rates table according to IEC 61508:2010 Ed.2 :

λ_{sd}	λ_{su}	λ_{dd}	λ_{du}	SFF
0.00 FIT	96.00 FIT	0.00 FIT	2.35 FIT	97.61%

PFDavg vs T[Proof] table (assuming Proof Test coverage of 99%), with determination of SIL supposing module contributes ≤10% of total SIF dangerous failures:

T[Proof] = 1 year	T[Proof] = 9 years
PFDavg = 1.03 E-05 - Valid for **SIL 3**	PFDavg = 9.27 E-05 - Valid for **SIL 3**

PFDavg vs T[Proof] table (assuming Proof Test coverage of 99%), with determination of SIL supposing module contributes >10% of total SIF dangerous failures:

T[Proof] = 20 years
PFDavg = 2.06 E-04 - Valid for **SIL 2**

Systematic capability SIL 3.

Testing procedure at T-proof

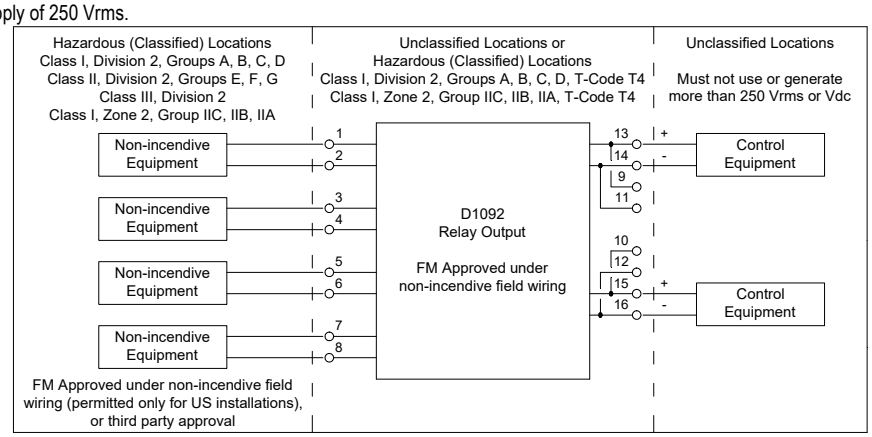
The proof test shall be performed to reveal dangerous faults which are undetected by diagnostic. This means that it is necessary to specify how dangerous undetected faults, which have been noted during the FMEDA, can be revealed during proof test.
Proof test consists of the following steps:

Steps	Action
1	Bypass the safety-related PLC or take any other appropriate action to avoid a false trip.
2	For each D1092D channel or for the D1092S single channel, verify input-output functionality for the two different applications : 1. normally energized (NE) loads (terminals “1” and “2” for 1st Channel Output; terminals “5” and “6” for 2nd Channel Output): supply each input channel (terminals “13” and “14” for 1st Channel Input; terminals “15” and “16” for 2nd Channel Input) and verify that the corresponding load is energized; then, shut-down each input channel and verify that the corresponding load is de-energized (safe state). 2. normally de-energized (ND) loads (terminals “3” and “4” for 1st Channel Output; terminals “7” and “8” for 2nd Channel Output): supply each input channel (terminals “13” and “14” for 1st Channel Input; terminals “15” and “16” for 2nd Channel Input) and verify that the corresponding load is energized (safe state); then, shutdown each input channel and verify that the corresponding load is de-energized.
3	Remove the bypass from the safety-related PLC or restore normal operation.

This test reveals almost 99 % of all possible Dangerous Undetected failures in the relay module.

Warning

D1092 series are isolated electrical apparatus installed into standard EN/IEC60715 TH 35 DIN-Rail located in Safe Area/Non Hazardous Locations or Zone 2, Group IIC, Temperature Classification T4, Class I, Division 2, Groups A, B, C, D, Temperature Code T4 and Class I, Zone 2, Group IIC, IIB, IIA Temperature Code T4 Hazardous Area/Hazardous Locations (according to FM Class No. 3611, CSA-C22.2 No. 213-M1987, CSA-E60079-15) within the specified operating temperature limits Tamb -20 to +60 °C, and connected to equipment with a maximum limit for AC power supply of 250 Vrms.



Non-incendive field wiring is not recognized by the Canadian Electrical Code, installation is permitted in the US only. For installation of the unit in a Class I, Division 2 or Class I, Zone 2 location, the wiring between the control equipment and the D1092 electrical apparatus shall be accomplished via conduit connections or another acceptable Division 2, Zone 2 wiring method according to the NEC and the CEC. Not to be connected to control equipment that uses or generates more than 250 Vrms or Vdc with respect to earth ground.
D1092 series must be installed, operated and maintained only by qualified personnel, in accordance to the relevant national/international installation standards (e.g. IEC/EN60079-14 Electrical apparatus for explosive gas atmospheres - Part 14: Electrical installations in hazardous areas (other than mines), BS 5345 Pt4, VDE 165, ANSI/ISA RP12.06.01 Installation of Intrinsically Safe System for Hazardous (Classified) Locations, National Electrical Code NEC ANSI/NFPA 70 Section 504 and 505, Canadian Electrical Code CEC) following the established installation rules. De-energize power source (turn off power supply voltage) before plug or unplug the terminal blocks when installed in Hazardous Area/ Hazardous Locations or unless area is known to be nonhazardous.
Warning: substitution of components may impair Intrinsic Safety and suitability for Division 2, Zone 2.
Warning: de-energize main power source (turn off power supply voltage) and disconnect plug-in terminal blocks before opening the enclosure to avoid electrical shock when connected to live hazardous potential. **Explosion Hazard: to prevent ignition of flammable or combustible atmospheres, disconnect power before servicing or unless area is known to be nonhazardous.**
Failure to properly installation or use of the equipment may risk to damage the unit or severe personal injury.
The unit cannot be repaired by the end user and must be returned to the manufacturer or his authorized representative. Any unauthorized modification must be avoided.

Operation

D1092 relay modules are suitable for the switching of safety related circuits, providing isolation between the input and output contacts. D1092S provides 1 SPST contact for normally energized (NE) loads and 1 SPST contact for normally de-energized (ND) loads. D1092D provides 2 SPST contacts for normally energized (NE) loads and 2 SPST contacts for normally de-energized (ND) loads. The channels and the relay contacts are completely isolated.
For each channel, a “RELAY STATUS” yellow led lights when input is powered, showing that relay is energized and relay output contacts are closed.

Installation

D1092 series are relay output modules housed in a plastic enclosure suitable for installation on EN/IEC60715 TH 35 DIN-Rail. D1092 unit can be mounted with any orientation over the entire ambient temperature range, see section “Installation in Cabinet” and "Installation of Electronic Equipments in Cabinet" Instruction Manual D1000 series for detailed instructions.
Electrical connection of conductors up to 2.5 mm² are accommodated by polarized plug-in removable screw terminal blocks which can be plugged in/out into a powered unit without suffering or causing any damage **(for Zone 2 or Division 2 installations check the area to be nonhazardous before servicing).** The wiring cables have to be proportionate in base to the current and the length of the cable. On the section “Function Diagram” and enclosure side a block diagram identifies all connections.
Identify the number of channels of the specific card (e.g. D1092S is a single channel model and D1092D is a dual channel model), the function and location of each connection terminal using the wiring diagram on the corresponding section, as an example:
For Model D1092S connect positive input of channel 1 at terminal “13” and negative input at “14”. For Model D1092D in addition to channel 1 connections above, connect positive input of channel 2 at terminal “15” and negative input at “16”. For Model D1092D is also possible to control both channels with the same input (of channel 1 or 2), connecting a wired jumper between terminals “9” and “10” (for positive input duplication) and a wired jumper between terminals “11” and “12” (for negative input duplication).
For Model D1092S, in case of NE loads, the terminals “1” and “2” are the two poles of relay output contact used to enable or disable the load circuit. Generally, the relay contact is used to break positive or negative supply line of load circuit. Therefore, connect wire of supply line at terminal “1” and link another wire at terminal “2” to continue the supply line of load circuit. Considering always NE loads, for Model D1092D in addition to channel 1 connections above, use terminals “5” and “6” of channel 2 as two poles of relay output contact used to enable or disable the second load circuit. For Model D1092S, in case of ND loads, the terminals “3” and “4” are the two poles of relay output contact used to enable or disable the load circuit. Generally, the relay contact is used to break positive or negative supply line of load circuit. Therefore, connect wire of supply line at terminal “3” and link another wire at terminal “4” to continue the supply line of load circuit. Considering always ND loads, for Model D1092D in addition to channel 1 connections above, use terminals “7” and “8” of channel 2 as two poles of relay output contact used to enable or disable the second load circuit.
Installation and wiring must be in accordance to the relevant national or international installation standards (e.g. IEC/EN60079-14 Electrical apparatus for explosive gas atmospheres - Part 14: Electrical installations in hazardous areas (other than mines), BS 5345 Pt4, VDE 165, ANSI/ISA RP12.06.01 Installation of Intrinsically Safe System for Hazardous (Classified) Locations, National Electrical Code NEC ANSI/NFPA 70 Section 504 and 505, Canadian Electrical Code CEC), make sure that conductors are well isolated from each other and do not produce any unintentional connection. Connect SPST relay contacts checking the load rating to be within the contact maximum rating (3 A, 250 Vac or 125 Vdc, 750 VA 120 W resistive load).
If necessary, to prevent relay contacts from damaging, an external protection (fuse or similar) should be connected.
A suitable protection must be chosen according to the relay breaking capacity diagram on data sheet.
The enclosure provides, according to EN/IEC 60529, an IP20 minimum degree of protection. The equipment shall only be used in an area of at least pollution degree 2, as defined in EN/IEC 60664-1. For hazardous location, the unit shall be installed in an enclosure that provides a minimum ingress protection of IP54 in accordance with EN/IEC 60079-0, that must have a door or cover accessible only by the use of a tool. Units must be protected against dirt, dust, extreme mechanical (e.g. vibration, impact and shock) and thermal stress, and casual contacts. If enclosure needs to be cleaned use only a
cloth lightly moistened by a mixture of detergent in water.
Electrostatic Hazard: to avoid electrostatic hazard, the enclosure of D1092 must be cleaned only with a damp or antistatic cloth.
Any penetration of cleaning liquid must be avoided to prevent damage to the unit. Any unauthorized card modification must be avoided. Relay output contact must be connected to loads non exceeding category I, pollution degree I overvoltage limits.
Warning: de-energize main power source (turn off power supply voltage) and disconnect plug-in terminal blocks before opening the enclosure to avoid electrical shock when connected to live hazardous potential.

Start-up

Before powering the inputs of unit check that all wires are properly connected, also verifying their polarity. Check conductors for exposed wires that could touch each other causing dangerous unwanted shorts. Enabling each input, the corresponding “RELAY STATUS” yellow led must be lit and load circuit must be energized because relay output contact is closed. Indeed, disabling each input, the corresponding “RELAY STATUS” yellow led must be turned off and load circuit must be de-energized because relay output contact is open.