

# D5072

I.S. SIL2 Multifunction Temperature Converter  
Models D5072S, D5072D



## INSTRUCTION MANUAL

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## 1. CHARACTERISTICS

**General Description:** The single and dual channel Temperature Signal Converter D5072S and D5072D accepts a low level dc signal from millivolt, thermocouple or resistance/RTD or transmitting potentiometer sensor, located in Hazardous Area, and converts, with isolation, the signal to drive a Safe Area load, suitable for applications requiring SIL 2 (according to IEC 61508:2010) in safety related systems for high risk industries. Output signal can be direct or reverse. Modbus RTU RS-485 output is available on Bus connector. Cold junction compensation can be programmed as:

- Internal: automatically provided by an internal PT1000 sensor;
- Fixed: to a user-customizable temperature value;
- External remote: external RTD placed away, typically on a support terminal board connected to the module with copper wire;
- External local: external RTD placed close to the module terminal block;
- Other: (only D5072D) connecting compensation RTD to one of the two channels.

For D5072D module: duplicator function provides two independent outputs from one single input. Output function can be configured as: average, subtractor, low/high or redundancy selector. Modules are provided with alarm function, which is available via solid state contact output, Termination Board and Power Bus. Mounting on standard DIN-Rail, with or without Power Bus, or on customized Termination Boards, in Safe Area / Non Hazardous Location or in Zone 2 / Class I, Division 2 or Class I, Zone 2.

### Functional Safety Management Certification:

G.M. International is certified by TUV to conform to IEC61508:2010 part 1 clauses 5-6 for safety related systems up to and included SIL3.

## 2. TECHNICAL DATA

**Supply:** 24 Vdc nom (18 to 30 Vdc) reverse polarity protected, ripple within voltage limits  $\leq 5$  Vpp, 2 A time lag fuse internally protected.

**Current consumption @ 24 V:** 50 mA (D5072D), 42 mA (D5072S) with 20 mA out typical.

**Power dissipation @ 24 V:** 1.0 W (D5072D), 0.9 W (D5072S) with 20 mA out typical.

**Isolation (Test Voltage):** I.S. In/Out 2.5 KV; I.S. In/Supply 2.5 KV; I.S. In/I.S. In 500 V; Out/Supply 500 V; Out/Out 500 V.

**Input:** See section "Input specifications" for more details on Input sensors.

4-wire RTD input only on D5072S. Possibility of configuring user customized sensor (TC or RTD). Choice between °C/°F.

**Integration time:** from 50 ms to 500 ms depending on sensor and fast/slow integration.

**Resolution:** 1 µV on mV/TC, 1 mΩ on RTD/resistance, 0.0001 % on transmitting pot.

**Visualization:** 0.1 °C on temp., 10 µV on mV, 10 mΩ on resistance, 0.1 % on pot.

**Input range:** within sensor limits (-500 to +500 mV for mV, 0-4 kΩ for resistance).

**Measuring RTD current:** ≤ 0.15 mA.

**2 wire RTD line resistance compensation:** ≤ 50 Ω (programmable).

**Thermocouple Reference Junction Compensation:** programmable as Internal: provided by an internal PT1000 sensor; Fixed: to a user-customizable temperature value; External remote: ext. RTD placed away, on a support terminal board; External local: ext. RTD placed close to the module terminal block; Other: connecting compensation RTD to one of the two ch.

**Thermocouple burnout current:** ≤ 50 µA.

**Fault:** enabled or disabled. Analog output can be programmed to reflect fault conditions via downscale, highscale or customized value forcing. Fault conditions are also signaled via BUS and by red LED on front panel for each channel. Fault conditions are: Sensor burnout, Sensor out of range, Output saturation, Internal fault, Cable resistance fault.

To acquire the cumulative fault signal on the power bus, GM D5202S or D5203S module must be used. For details on their features and differences, see proper documentation - datasheet and instruction manual - for these models.

**Output:** Fully customizable 0/4 to 20 mA, on max. 300 Ω load source mode, current limited at 24 mA. In sink mode, external voltage generator range is V min. 3.5V at 0Ω load and V max. 30V. If generator voltage  $V_g > 10$  V, a series resistance  $\geq (V_g - 10)/0.024$  Ω is needed. The maximum value of series resistance is  $(V_g - 3.5)/0.024$  Ω.

**Resolution:** 1 µA current output.

**Transfer characteristic:** linear, direct or reverse on all input sensors.

**Response time:** ≤ 20 ms (10 to 90 % step).

**Output ripple:** ≤ 20 mVrms on 250 Ω load.

**Damping factor:** ≤ 30 s, configurable.

**Modbus Output:** Modbus RTU protocol, from 4800 to 115.200 bps.

**Alarm: Trip point range:** within rated limits of input sensor (see input step resolution).

**ON-OFF delay time:** 0 to 1000 s, 100 ms step.

**Hysteresis:** within rated limits of input sensor.

**Output:** voltage free SPST photoMOS: 100 mA, 60 Vdc (≤ 1 V voltage drop).

**Performance:** Ref. Conditions 24 V supply, 250 Ω load,  $23 \pm 1$  °C ambient temperature, slow integration mode, 4-wires (for D5072S) or 3-wires (for D5072D) configuration for RTD.

**Input: Calibration and linearity accuracy:** see section "Input Specifications".

**Temperature influence:** see section "Input Specifications".

**Ref. Junction Compensation influence:** ≤ ±3 °C (internal CJC), or ≤ ±1.5 °C (external local CJC), or according to RTD (external remote CJC - see section "Input Specifications"); these specifications are valid also on side-by-side installation of modules of the same type.

**Analog Output: Calibration accuracy:** ≤ ±10 µA.

**Linearity error:** ≤ ±10 µA.

**Supply voltage influence:** ≤ ±0.02 % of full scale for a min to max supply change.

**Load influence:** ≤ ±0.02 % of full scale for a 0 to 100 % load resistance change.

**Temperature influence:** ≤ ±2 µA/°C.

#### Compatibility:

CE mark compliant, conforms to Directive: 2014/34/EU ATEX, 2014/30/EU EMC, 2014/35/EU LVD, 2011/65/EU RoHS.

#### Environmental conditions:

**Operating:** temperature limits – 40 to + 70 °C, relative humidity 95 %, up to 55 °C.

**Storage:** temperature limits – 45 to + 80 °C.

**Max altitude:** 2000 m a.s.l.

#### Safety Description:

**ATEX:** II 3(1)G Ex ec [ia Ga] IIC T4 Gc, II (1)D [Ex ia Da] IIIC, I (M1) [Ex ia Ma] I

**IECEx / INMETRO:** Ex ec [ia Ga] IIC T4 Gc, [Ex ia Da] IIIC, [Ex ia Ma] I

**UL:** NI / I / 2 / ABCD / T4, AIS / I, II, III / 1 / ABCDEFG, AEx nA [ia Ga] IIC T4 Gc

**C-UL:** NI / I / 2 / ABCD / T4, AIS / I, II, III / 1 / ABCDEFG, Ex nA [ia Ga] IIC T4 Gc X

**FM:** NI-AIS / I / 2 / ABCD / T4, AIS / I,II,III / 1 / ABCDEFG, I / 2 / AEx nA [ia] / IIC / T4

**FMC:** NI-AIS / I / 2 / ABCD / T4, AIS / I,II,III / 1 / ABCDEFG, I / 2 / Ex nA [ia] / IIC / T4

**EAC-EX:** 2Ex ec [ia Ga] IIC T4 Gc X, [Ex ia Da] IIIC, [Ex ia Ma] I

**CCC:** Ex ec [ia Ga] IIC T4 Gc; [Ex ia Ga] IIC; [Ex ia Da] IIIC

associated apparatus and non-sparking electrical equipment.

D5072S:  $U_o/V_{oc} = 7.2 \text{ V}$ ,  $I_o/I_{sc} = 23 \text{ mA}$ ,  $P_o/P_o = 40 \text{ mW}$ ,  $U_i/V_{max} = 12.8 \text{ V}$ ,  $C_i = 0 \text{ nF}$ ,  $L_i = 0 \text{ nH}$  at terminals 7-8-9-10.

D5072D:  $U_o/V_{oc} = 7.2 \text{ V}$ ,  $I_o/I_{sc} = 16 \text{ mA}$ ,  $P_o/P_o = 27 \text{ mW}$ ,  $U_i/V_{max} = 12.8 \text{ V}$ ,  $C_i = 0 \text{ nF}$ ,  $L_i = 0 \text{ nH}$  at terminals 7-8-9, 10-11-12.

$U_m = 250 \text{ V}_{rms}$  or  $V_{dc}$ ,  $-40 \text{ }^\circ\text{C} \leq T_a \leq 70 \text{ }^\circ\text{C}$ .

#### Approvals:

BVS 12 ATEX E 053 X conforms to EN60079-0, EN60079-7, EN60079-11.

IECEx BVS 12.0050X conforms to IEC60079-0, IEC60079-7, IEC60079-11.

INMETRO DNV 13.0110 X conforms to ABNT NBR IEC60079-0, ABNT NBR IEC60079-7, ABNT NBR IEC60079-11.

UL & C-UL E222308 conforms to UL913, UL 60079-0, UL60079-11, UL60079-15, UL121201 for UL

and CSA-E60079-0, CSA-E60079-11, CSA-E60079-15 and CSA-C22.2 No. 213 for C-UL.

FM 3046304 and FMC 3046304C conforms to Class 3600, 3610, 3611, 3810, ANSI/ISA-60079-0, ANSI/ISA-60079-11, ANSI/ISA-60079-15, C22.2 No.142, C22.2 No.157, C22.2 No.213, C22.2 No. 60079-0, C22.2 No. 60079-11, C22.2 No. 60079-15.

EAЭC RU C-IT.AA87.B.01516/25 conforms to GOST 31610.0, GOST ,31610.7 GOST 31610.11.

CCC n. 2020322316000978 conforms to GB/T 3836.1, GB/T 3836.3, GB/T 3834.4.

TC21131 for TIIS approval (only for D5072D).

TÜV Certificate No. TUV IT 25 SIL 0636, SIL 2 conforms to IEC61508:2010 Ed.2 .

SIL 3 Functional Safety TÜV Certificate conforms to IEC61508:2010 Ed.2, for Management of Functional Safety.

DNV Type Approval Certificate No. TAA00001U0 and KR No.MIL20769-EL002 Certificates for maritime applications.

**Mounting:** EN/IEC60715 TH 35 DIN-Rail, with or without Power Bus or on customized Termination Board.

**Weight:** about 135 g D5072D, 130 g D5072S.

**Connection:** by polarized plug-in disconnect screw terminal blocks to accommodate terminations up to 2.5 mm<sup>2</sup>.

**Location:** installation in Safe Area/Non Hazardous Locations or Zone 2, Group IIC T4 or Class I, Division 2, Group A,B,C,D, T4 or Class I, Zone 2, Group IIC, T4.

**Protection class:** IP 20.

**Dimensions:** Width 12.5 mm, Depth 123 mm, Height 120 mm.

### 3. PROGRAMMING

The module is fully programmable to set the operation parameters from PC by the GM Pocket Portable Adapter PPC5092 via USB serial line and SWC5090 Configurator software. Measured values and diagnostic alarms can be read on both serial configuration or Modbus output line. SWC5090 software also allows the Monitoring and Recording of values. For details please see SWC5090 manual ISM0154.

### 4. ORDERING INFORMATION

#### 4.1 Ordering codes

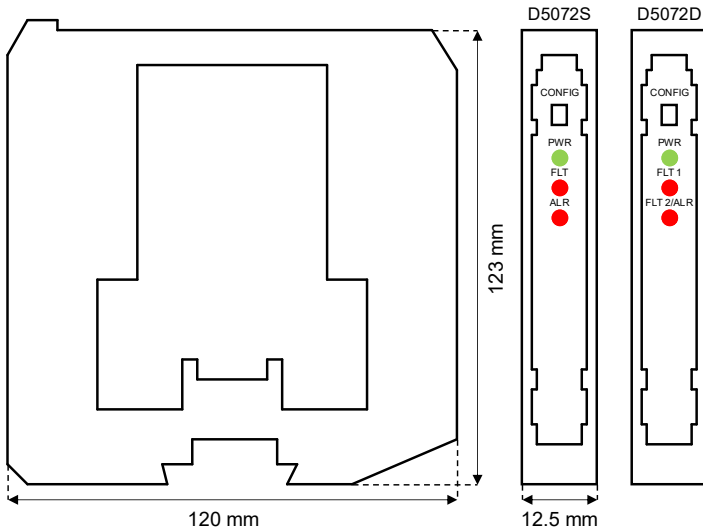
D5072S: 1 channel

D5072D: 2 channels

#### 4.2 Accessories

Bus Connector JDFT049, Bus Mounting Kit OPT5096. Programmable USB serial line Kit PPC5092 + SWC5090.

## 5. OVERALL DIMENSIONS



## 6. TERMINAL BLOCK CONNECTIONS

### 6.1 Hazardous Side

- 7: D5072S: +Input for thermocouple TC or for 3, 4 wire RTD or potentiometer  
D5072D: +Input Ch1 for thermocouple TC or for 3 wire RTD or potentiometer
- 8: D5072S: -Input for thermocouple TC or for 2, 3, 4 wire RTD or potentiometer  
D5072D: -Input Ch1 for thermocouple TC or for 2, 3 wire RTD or potentiometer
- 9: D5072S: Input for 2, 3, 4 wire RTD or potentiometer  
D5072D: Input Ch1 for 2, 3 wire RTD or potentiometer
- 10: D5072S: Input for 4 wire RTD  
D5072D: Input Ch2 for 2, 3 wire RTD or potentiometer
- 11: D5072D: +Input Ch2 for thermocouple TC or for 3 wire RTD or potentiometer
- 12: D5072D: -Input Ch2 for thermocouple TC or for 2, 3 wire RTD or potentiometer

### 6.2 Safe Side

- 1: D5072S, D5072D (Ch1): +Output Ch1 (source current mode) or  
-Output Ch1 (sink current mode)
- 2: D5072S, D5072D (Ch1): -Output Ch1 (source current mode) or  
+Output Ch1 (sink current mode)
- 3: D5072S (Alarm), D5072D (Current/Alarm): +Output Ch2 (source current) or  
-Output Ch2 (sink current) or +Output (Alarm/Fault)
- 4: D5072S (Alarm), D5072D (Current/Alarm): -Output Ch2 (source current) or  
+Output Ch2 (sink current) or -Output (Alarm/Fault)
- 5: + Power Supply 24 Vdc
- 6: - Power Supply 24 Vdc

## 7. VERIFICATION OF INTRINSICALLY SAFE CIRCUITS

In the system safety analysis, always check that field device maximum allowable voltage, current and power are not exceeded by the safety parameters of the associated apparatus connected to it. Check also that added connecting cable and field device capacitance and inductance do not exceed the limits given in the associated apparatus parameters for the effective gas group (Co, Lo, Lo/Ro).

Associated apparatus		Field device
$U_o$ or $V_{oc}$	$\leq$	$U_i$ or $V_{max}$
$I_o$ or $I_{sc}$	$\leq$	$I_i$ or $I_{max}$

Po or Pout	≤	Pi or Pmax
Co or Ca	≥	Ci + Ccable
Lo or La	≥	Li + Lcable
Lo/Ro	≥	Li/Ri and Lcable/Rcable

When used with separate powered intrinsically safe devices, check also that maximum allowable voltage, current and power of the associated apparatus are not exceeded by the safety parameters of the field device.

Associated apparatus		Field device
Ui or Vmax	≥	Uo or Voc
Ii or Imax	≥	Io or Isc
Pi or Pmax	≥	Po or Pout
Ci + Ccable	≤	Co or Ca
Li + Lcable	≤	Lo or La

For installations in which both the Ci and Li of the Intrinsically Safe apparatus exceed 1% of the Co or Ca and Lo or La parameters of the Associated Apparatus (excluding the cable), then 50% of Co or Ca and Lo or La parameters are applicable and shall not be exceeded (50% of the Co or Ca and Lo or La become the limits which must include the cable such that Ci device + C cable ≤ 50 % of Co or Ca and Li device + L cable ≤ 50 % of Lo or La). The reduced capacitance of the external circuit (including cable) shall not be greater than 1 µF for Groups I, IIA (or D), IIB (or C) and 600 nF for Group IIC (or A, B). If the cable parameters are unknown, the following value may be used: Capacitance 200 pF per meter (60 pF per foot), Inductance 1 µH per meter (0.20 µH per foot).

### 7.1 Intrinsically safe parameters table

	Group	Co or Ca [µF]	Lo or La [mH]	Lo/Ro [µH/Ω]
<b>Term. 10-11-12, 7-8-9 (D5072D):</b> Uo(Voc)=7.2 V; Io(Isc)=16 mA; Po(Pout)=27 mW Ui(Vmax)=12.8 V; Ii(Imax)=28.7 mA; Ci=0 nF; Li=0 µH Characteristic: linear	IIC (A, B)	13.5	138	1290
	IIB (C)	240	555	5160
	IIA (D)	1000	1111	10330
	I	1000	1822	16950
	IIIC (E, F, G)	240	555	5160
<b>Term. 7-8-9-10 (D5072S):</b> Uo(Voc)=7.2 V; Io(Isc)=23 mA; Po(Pout)=40 mW Ui(Vmax)=12.8 V; Ii(Imax)=28.7 mA; Ci=0 nF; Li=0 µH Characteristic: linear	IIC (A, B)	13.5	67.2	875
	IIB (C)	240	268.8	3500
	IIA (D)	1000	537.7	7000
	I	1000	882.2	11480
	IIIC (E, F, G)	240	268.8	3500

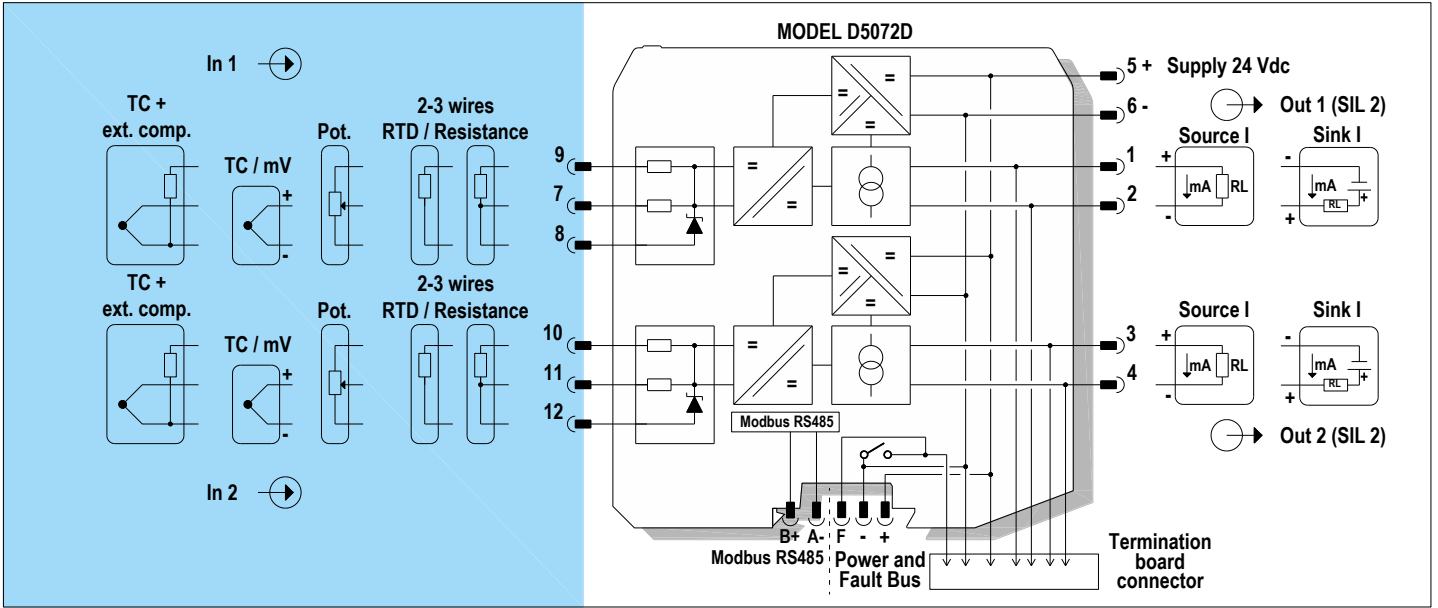
Isolation in accordance with EN/IEC 60079-11 clause 6.3.13 is provided between non-intrinsically safe circuits and intrinsically safe circuits. Isolation in accordance with EN/IEC 60079-11 clause 6.3.13 is provided between separated intrinsically safe circuits.

*IS parameters listed above comply with all applicable certifications for this product. For details regarding IS parameters of a specific certification, please refer to the certificate itself, that can be found on [www.gminternational.com](http://www.gminternational.com) website.*

## 8. FUNCTION DIAGRAM

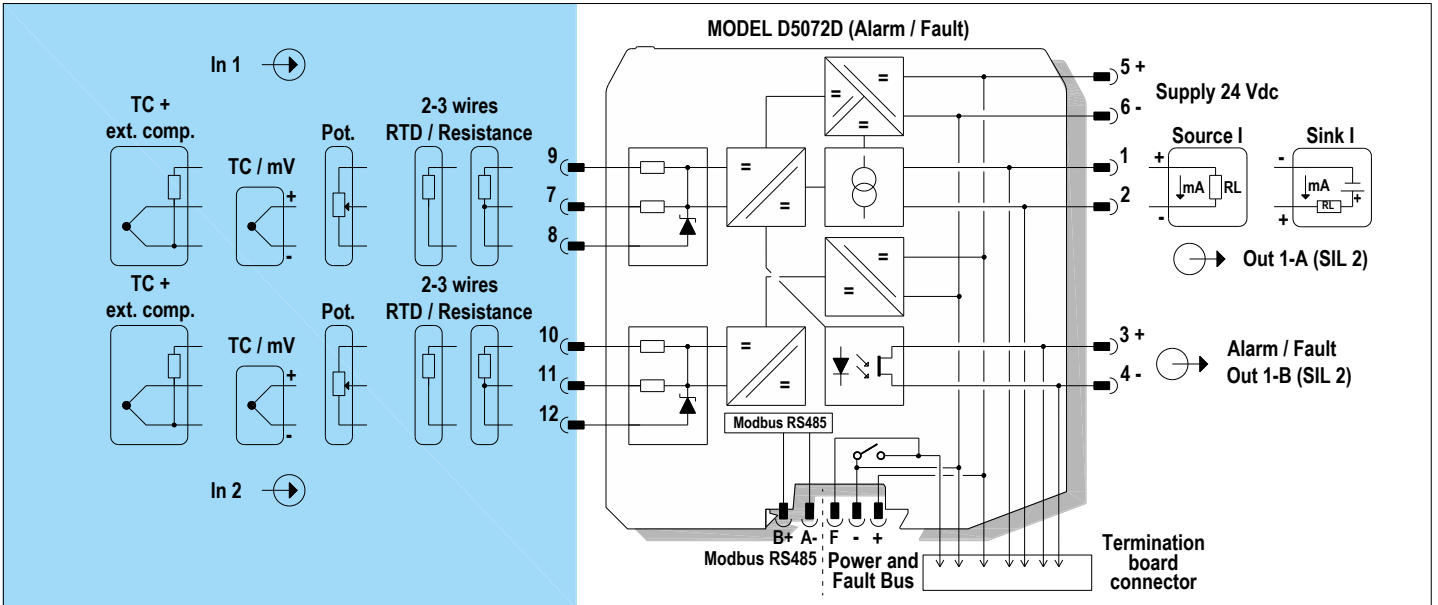
**Hazardous Area**

**Safe Area/Zone 2/Div. 2**



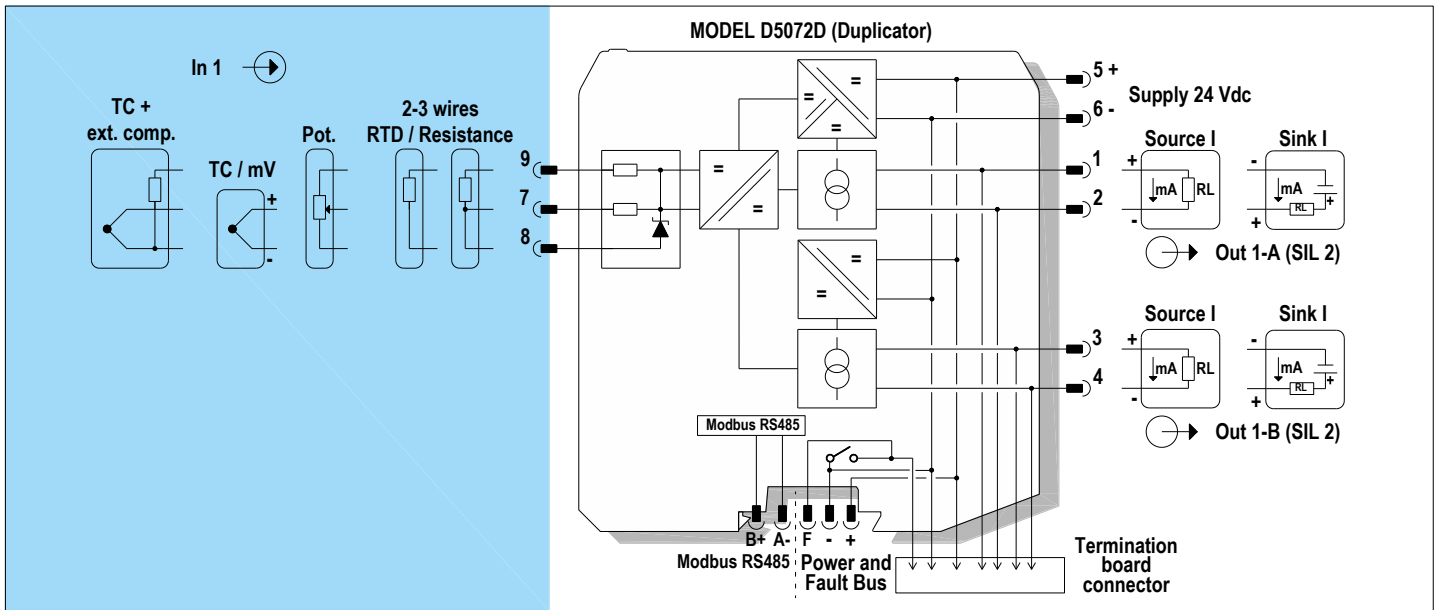
**Hazardous Area**

**Safe Area/Zone 2/Div. 2**



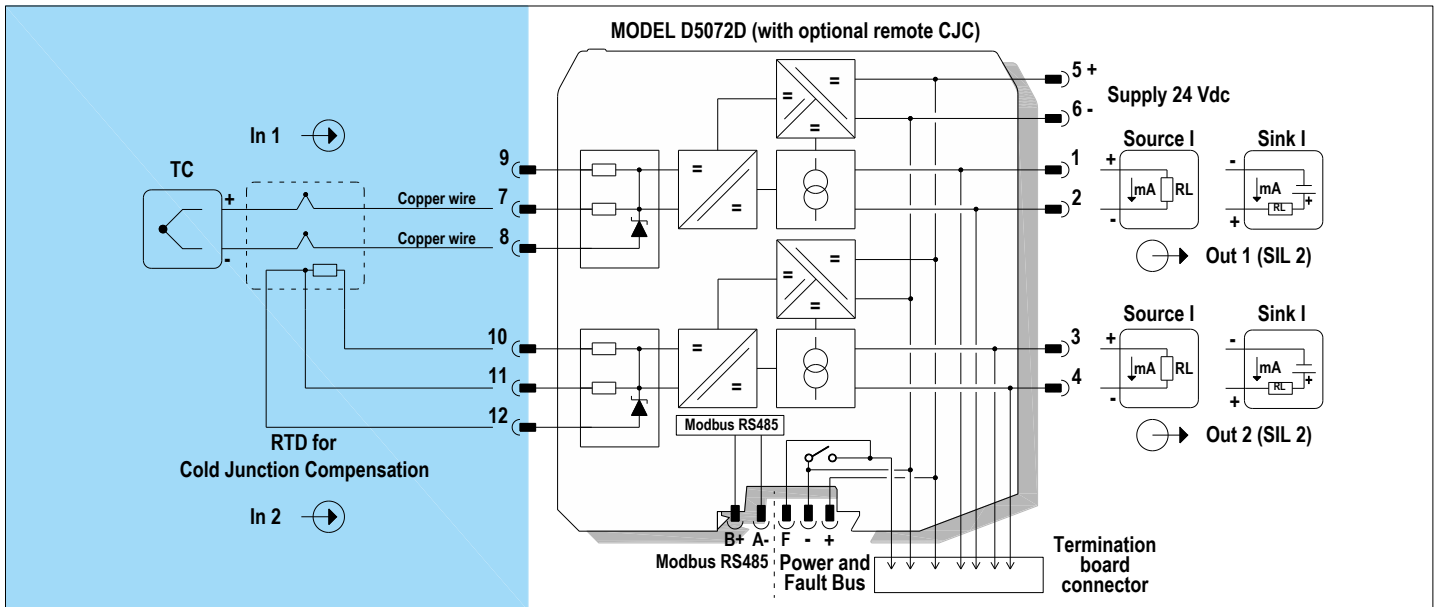
**Hazardous Area**

**Safe Area/Zone 2/Div. 2**



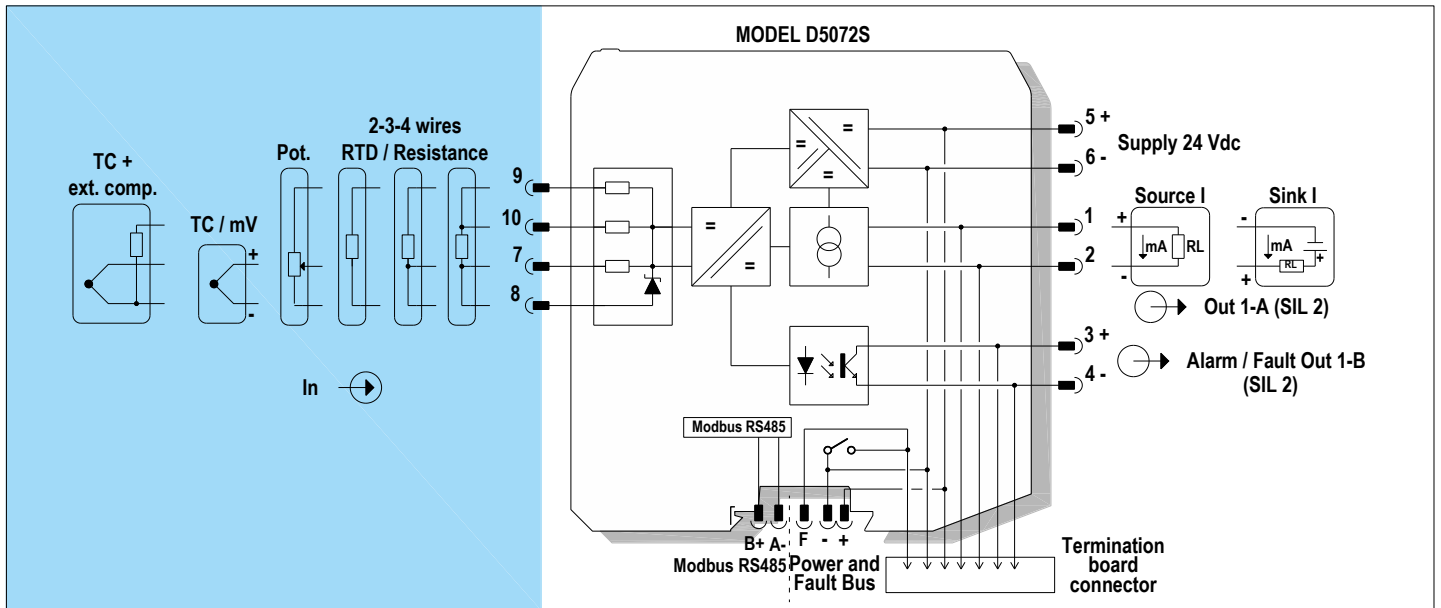
**Hazardous Area**

**Safe Area/Zone 2/Div. 2**



**Hazardous Area**

**Safe Area/Zone 2/Div. 2**



## 9. WARNING

D5072 series are isolated Intrinsically Safe Associated Apparatus installed into standard EN/IEC60715 TH 35 DIN-Rail located in Safe Area or Zone 2, Group IIC, Temperature T4 or Class I, Division 2, Group A, B, C, D, T4 Hazardous Area within the specified operating temperature limits  $T_{amb}$   $-40$  to  $+70$  °C, and connected to equipment with a maximum limit for power supply  $U_m$  of 250 Vrms or Vdc.

Not to be connected to control equipment that uses or generates more than 250 Vrms or Vdc with respect to earth ground.

D5072 series must be installed, operated and maintained only by qualified personnel, in accordance to the relevant national/international installation standards (e.g. EN/IEC60079-14 Electrical apparatus for explosive gas atmospheres - Part 14: Electrical installations in hazardous areas (other than mines)), following the established installation rules, particular care shall be given to segregation and clear identification of I.S. conductors from non I.S. ones. De-energize power source (turn off power supply voltage) before plug or unplug the terminal blocks when installed in Hazardous Area or unless area is known to be nonhazardous.

**Warning: substitution of components may impair Intrinsic Safety and suitability for Zone 2.**

**Explosion Hazard: to prevent ignition of flammable or combustible atmospheres, disconnect power before servicing or unless area is known to be nonhazardous.**

Failure to properly installation or use of the equipment may risk to damage the unit or severe personal injury.

The unit cannot be repaired by the end user and must be returned to the manufacturer or his authorized representative. Any unauthorized modification must be avoided.

## 10. OPERATION

Each input channel of Temperature Signal Converter D5072 accepts a low level dc signal from millivolt, thermocouple or 2-3-4 wire RTD temperature or transmitting potentiometer sensor, located in Hazardous Area, and converts, with isolation, the signal to a 4-20 mA floating output current to drive a Safe Area load. Presence of supply power is displayed by a "POWER ON" green signaling LED; integrity of field sensor and connecting line can be monitored by a configurable burnout circuit which, if enabled, can drive output signal to upscale or downscale limit. Burnout condition is signaled by red front panel LED for each channel. D5072D module has double input and output channel, and can also be programmed to interface a single input and obtain dual output channel (duplicator) or configurable output channel (outputs can repeat the corresponding inputs or be proportional to the sum or difference of the two input process variables or with low/high selector function).

## 11. INSTALLATION

D5072 series are Temperature Signal Converter housed in a plastic enclosure suitable for installation on EN/IEC60715 TH 35 DIN-Rail, with or without Power Bus or on customized Termination Board. D5072 series can be mounted with any orientation over the entire ambient temperature range. Electrical connection are accommodated by polarized plug-in removable screw terminal blocks which can be plugged in/out into a powered unit without suffering or causing any

damage (**for Zone 2 installations check the area to be nonhazardous before servicing**). Connect only one individual conductor per each clamping point, use conductors up to 2.5 mm<sup>2</sup> (13 AWG) and a torque value of 0.5-0.6 Nm. Use only cables that are suitable for a temperature of at least 85°C. The wiring cables have to be proportionate in base to the current and the length of the cable.

In case of installation in zone 2, the connecting cables of non-intrinsically safe circuits must be safely routed in a cable duct or similar. The distance between the pluggable connection terminal and the cable duct should not exceed 500 mm cable length.

On the section "Function Diagram" and enclosure side a block diagram identifies all connections. Intrinsically Safe conductors must be identified and segregated from non I.S. and wired in accordance to the relevant national/international installation standards (e.g. EN/IEC60079-14 Electrical apparatus for explosive gas atmospheres - Part 14: Electrical installations in hazardous areas (other than mines)), make sure that conductors are well isolated from each other and do not produce any unintentional connection.

Connect alarm transistors checking the load rating to be within the maximum rating (100 mA at 60 Vdc ( $\leq 1$  V voltage drop)).

The enclosure provides, according to EN60529, an IP20 minimum degree of protection (or similar to NEMA Standard 250 type 1). The equipment shall only be used in an area of at least pollution degree 2, as defined in IEC 60664-1. When installed in EU Zone 2, the unit shall be installed in an enclosure that provides a minimum ingress protection of IP54 in accordance with IEC 60079-0. When installed in a Class I, Zone 2 Hazardous Location, the unit shall be mounted in a supplemental AEx or Ex enclosure that provides a degree of protection not less than IP54 in accordance with UL/CSA 60079-0. When installed in a Class I, Division 2 Hazardous Location, the unit shall be mounted in a supplemental enclosure that provides a degree of protection not less than IP54. The enclosure must have a door or cover accessible only by the use of a tool. The end user is responsible to ensure that the operating temperature of the module is not exceeded in the end use application. Units must be protected against dirt, dust, extreme mechanical (e.g. vibration, impact and shock) and thermal stress, and casual contacts. If enclosure needs to be cleaned use only a cloth lightly moistened by a mixture of detergent in water.

**Electrostatic Hazard: to avoid electrostatic hazard, the enclosure of D5072 must be cleaned only with a damp or antistatic cloth.**

Any penetration of cleaning liquid must be avoided to prevent damage to the unit. Any unauthorized modification must be avoided. D5072 series must be connected to SELV or PELV supplies. All circuits connected to D5072 series must comply with the overvoltage category II (or better) according to EN/IEC60664-1.

## 12. START-UP

Before powering the unit check that all wires are properly connected, particularly supply conductors and their polarity, input and output wires, also check that Intrinsically Safe conductors and cable trays are segregated (no direct contacts with other non I.S. conductors) and identified either by color coding, preferably blue, or by marking. Check conductors for exposed wires that could touch each other causing dangerous unwanted shorts. Check that the module has been correctly configured through SWC5090 software. For details please see SWC5090 manual ISM0154. In case of cold junction compensation through "external local" RTD, check that the sensitive point of the RTD is placed as close as possible to the terminal in common with the thermocouple cable connected to the module. In case of cold junction compensation through "external remote" RTD, check that the sensitive point of the RTD is placed as close as possible to the terminal in common with the thermocouple cable connected to the support terminal board, kept away as far as possible from any heat sources.

Turn on power, the "power on" green LED must be lit, output on each channel must be in accordance with the corresponding input signal value and input/output chosen transfer function. If possible change the sensor condition and check the corresponding Safe Area output.

### 13. INPUT SPECIFICATION

Input	Type	Alpha [°C <sup>-1</sup> ]	Nominal resistance [Ω]	Standards	Min Span [°C (°F)]	Accuracy [°C (°F)]	Accuracy Range [°C (°F)]	Maximum Range [°C (°F)]	Temperature Influence per °C typical [°C (°F)]
RTD	Platinum	0.003851	50	IEC 60751 GOST 6651 JIS C 1604	40 (72)	±0.5 (±0.9)	-200 to 850 (-328 to 1562)	-200 to 850 (-328 to 1562)	≤ ±0.015 (≤ ±0.027)
			100		20 (36)	±0.2 (±0.4)			
			200		10 (18)	±0.1 (±0.2)			
			300						
			400						
			500						
			1000						
	0.003916	100	JIS C 1604	20 (36)	±0.2 (±0.4)	-200 to 630 (-328 to 1166)	-200 to 630 (-328 to 1166)	≤ ±0.015 (≤ ±0.027)	
	0.003926	100	---	20 (36)	±0.2 (±0.4)	-200 to 630 (-328 to 1166)	-200 to 630 (-328 to 1166)	≤ ±0.015 (≤ ±0.027)	
	0.003911	46	GOST 6651	40 (72)	±0.5 (±0.9)	-200 to 650 (-328 to 1202)	-200 to 650 (-328 to 1202)	≤ ±0.015 (≤ ±0.027)	
		50		20 (36)	±0.2 (±0.4)				
		100		10 (18)	±0.1 (±0.2)				
		200							
		300							
		400							
500									
Nickel	0.006178	100	DIN 43760	20 (36)	±0.2 (±0.4)	-60 to 180 (-76 to 356)	-60 to 180 (-76 to 356)	≤ ±0.015 (≤ ±0.027)	
	0.006720	120	---		±0.2 (±0.4)	-80 to 260 (-112 to 500)	-80 to 260 (-112 to 500)	≤ ±0.015 (≤ ±0.027)	
Copper	0.004260	53	GOST 6651	40 (72)	±0.4 (±0.7)	-50 to 180 (-58 to 356)	-50 to 180 (-58 to 356)	≤ ±0.015 (≤ ±0.027)	
	0.004280	50	GOST 6651	40 (72)	±0.4 (±0.7)	-50 to 200 (-58 to 392)	-50 to 200 (-58 to 392)	≤ ±0.015 (≤ ±0.027)	
		100		20 (36)	±0.2 (±0.4)				
0.004274	9.035	---	100 (180)	±1.7 (±3.1)	-200 to 260 (-328 to 500)	-200 to 260 (-328 to 500)	≤ ±0.050 (≤ ±0.090)		
TC	A1	---	---	GOST 8.585	150 (270)	±0.7 (±1.3)	0 to 2500 (32 to 4532)	0 to 2500 (32 to 4532)	≤ ±0.090 (≤ ±0.162)
	A2	---	---	GOST 8.585	100 (180)	±0.5 (±0.9)	0 to 1800 (32 to 3272)	0 to 1800 (32 to 3272)	≤ ±0.050 (≤ ±0.090)
	A3	---	---	GOST 8.585	100 (180)	±0.5 (±0.9)	0 to 1800 (32 to 3272)	0 to 1800 (32 to 3272)	≤ ±0.050 (≤ ±0.090)
	B	---	---	IEC 60584 GOST 8.585 ASTM E230	200 (360)	±1.1 (±2.0)	450 to 1820 (842 to 3308)	0 to 1820 (32 to 3308)	≤ ±0.060 (≤ ±0.108)
	C	---	---	ASTM E230 ASTM E988	100 (180)	±0.6 (±1.1)	0 to 2315 (32 to 4199)	0 to 2315 (32 to 4199)	≤ ±0.080 (≤ ±0.144)
	D	---	---	ASTM E988	100 (180)	±0.6 (±1.1)	0 to 2315 (32 to 4199)	0 to 2315 (32 to 4199)	≤ ±0.080 (≤ ±0.144)

Input	Type	Alpha [°C-1]	Nominal resistance [Ω]	Standards	Min Span [°C (°F)]	Accuracy [°C (°F)]	Accuracy Range [°C (°F)]	Maximum Range [°C (°F)]	Temperature Influence per °C typical [°C (°F)]
	E	---	---	IEC 60584 GOST 8.585 ASTM E230	50 (90)	±0.2 (±0.4)	-150 to 1000 (-238 to 1832)	-270 to 1000 (-454 to 1832)	≤ ±0.050 (≤ ±0.090)
	J	---	---	IEC 60584 GOST 8.585 ASTM E230	50 (90)	±0.2 (±0.4)	-150 to 1200 (-238 to 2192)	-210 to 1200 (-346 to 2192)	≤ ±0.050 (≤ ±0.090)
	K	---	---	IEC 60584 GOST 8.585 ASTM E230	50 (90)	±0.3 (±0.5)	-150 to 1372 (-238 to 2502)	-270 to 1372 (-454 to 2502)	≤ ±0.050 (≤ ±0.090)
	L (type "L" DIN)	---	---	DIN 43710	50 (90)	±0.2 (±0.4)	-200 to 900 (-328 to 1652)	-200 to 900 (-328 to 1652)	≤ ±0.050 (≤ ±0.090)
	LR (type "L" GOST)	---	---	GOST 8.585	50 (90)	±0.3 (±0.5)	-200 to 800 (-328 to 1472)	-200 to 800 (-328 to 1472)	≤ ±0.050 (≤ ±0.090)
	N	---	---	IEC 60584 GOST 8.585 ASTM E230	50 (90)	±0.4 (±0.7)	-150 to 1300 (-238 to 2372)	-270 to 1300 (-454 to 2372)	≤ ±0.060 (≤ ±0.108)
	R	---	---	IEC 60584 GOST 8.585 ASTM E230	150 (270)	±0.8 (±1.4)	50 to 1768 (122 to 3214)	-50 to 1768 (-58 to 3214)	≤ ±0.060 (≤ ±0.108)
	S	---	---	IEC 60584 GOST 8.585 ASTM E230	150 (270)	±0.8 (±1.4)	50 to 1768 (122 to 3214)	-50 to 1768 (-58 to 3214)	≤ ±0.060 (≤ ±0.108)
	T	---	---	IEC 60584 GOST 8.585 ASTM E230	50 (90)	±0.2 (±0.4)	-100 to 400 (-148 to 752)	-270 to 400 (-454 to 752)	≤ ±0.020 (≤ ±0.036)
	U	---	---	DIN 43710	50 (90)	±0.4 (±0.7)	-200 to 600 (-328 to 1112)	-200 to 600 (-328 to 1112)	≤ ±0.040 (≤ ±0.072)

Input	Type	Nominal resistance [Ω]	Min Span [Ω]	Accuracy [Ω]	Accuracy Range [Ω]	Maximum Range [Ω]	Temperature Influence per °C typical [Ω]
Ohm	Resistance standard	0 to 1000	5	±0.2	0 to 1000	0 to 1000	≤ ±0.02
	Resistance extended	0 to 4000	20	±0.4	0 to 4000	0 to 4000	≤ ±0.20
	Potentiometer	100 to 10000	1%	±0.1%	0 to 100%	0 to 100%	≤ ±0.02%

Input	Type	Min Span [Ω]	Accuracy [Ω]	Accuracy Range [Ω]	Maximum Range [Ω]	Temperature Influence per °C typical [Ω]
mV	DC standard	1	±10	-50 to 80	-100 to 100	≤ ±3
	DC extended	10	±100	-500 to 500	-500 to 500	≤ ±20

**Notes:**

RTD/resistance accuracy shown in 4-wires (for D5072S) or 3-wires (for D5072D) configuration, in slow acquisition mode, after calibration.

TC/mV Accuracy shown in slow acquisition mode, after calibration.

## 14. MODBUS PARAMETERS

### 14.1 Supported Modbus functions

Code	Name	Notes
03	read holding registers	reads a stream of words from memory
04	read input registers	reads a stream of words from memory
08	diagnostics: subcode 0	returns query data
06	write single register	writes a word in memory
16	write multiple registers	writes a stream of words in memory

### 14.2 Supported Modbus parameters

The unit can communicate via Modbus RTU RS-485 protocol. Below is a list of all available registers. Each Modbus parameter is described by one 16-bit word.

- 'Addr.' is the address of the parameter.
- 'Description' explains the function of the parameter.
- 'Rights' identifies the operation that can be executed by the user:  
RO (Read Only);  
WO (Write Only);  
RW (Read and Write).
- 'Type' indicates the kind of the variable:  
SINT8 / UINT8: signed / unsigned 8 bits integer;  
SINT16 / UINT16: signed / unsigned 16 bits integer;  
SINT32 / UINT32: signed / unsigned 32 bits integer;  
FLOAT: floating point single precision real;  
DOUBLE: floating point double precision real;  
the suffix '[n]' indicates an array of n elements of the corresponding type.

#### IDENTIFICATION

Addr.	Description	Rights	Type
0	GM International code	RO	UINT16
1	Software revision	RO	UINT16
2	Product code	RO	UINT16
3	Option code	RO	UINT16
4	Hardware revision	RO	UINT16

#### COMMAND EXECUTION

Addr.	Description	Rights	Type
100	Command (*1)	WO	UINT16

#### GENERAL CONFIGURATION

Addr.	Description	Rights	Type
200	Fault on bus mask (*2)	RW	UINT32

#### MODBUS COMMUNICATION

Addr.	Description	Rights	Type
300	Modbus address	RW	UINT16
301	Modbus baud-rate (*3)	RW	UINT16
302	Modbus format (*4)	RW	UINT16

#### GENERAL DEBUG

Addr.	Description	Rights	Type
400	Time stamp [100ms]	RO	UINT32

Addr.	Description	Rights	Type
404	Cumulative faults (*2)	RO	UINT32

#### TAG

Addr.	Description	Rights	Type
700	Tag 1	RW	UINT8[16]
708	Tag 2	RW	UINT8[16]

#### OUTPUT CONFIGURATION

Addr.	Description	Rights	Type
800	Input to analog out 1 function (*5)	RW	UINT16
801	Input to analog out 2 function (*5)	RW	UINT16

#### ALARM CONFIGURATION

Addr.	Description	Rights	Type
803	Input to alarm 2 function (*5)	RW	UINT16
2600	Ch2: alarm configuration (*13)	RW	UINT32
2604	Ch2: alarm start lock (*14)	RW	UINT32
2606	Ch2: contact position in case of alarm (*15)	RW	UINT32
2608	Ch2: alarm fault configuration (*16)	RW	UINT32
2610	Ch2: alarm fault mask (*2)	RW	UINT32
2612	Ch2: delay to alarm issue [ms]	RW	UINT32
2614	Ch2: delay to alarm removal [ms]	RW	UINT32
2616	Ch2: alarm low threshold [uV, mOhm, ppm]	RW	SINT32
2618	Ch2: alarm low threshold hysteresis [uV, mOhm, ppm]	RW	SINT32
2620	Ch2: alarm high threshold [uV, mOhm, ppm]	RW	SINT32
2622	Ch2: alarm high threshold hysteresis [uV, mOhm, ppm]	RW	SINT32

#### INPUT CONFIGURATION

Addr.	Description	Rights	Type
804	Integration speed (*6)	RW	UINT16
900	Ch1: sensor family (*7)	RW	UINT16
901	Ch1: sensor connection (*8)	RW	UINT16
902	Ch1: sensor type (*9)	RW	UINT16
903	Ch1: sensor burnout configuration (*10)	RW	UINT16
904	Ch1: cold junction compensation (*11)	RW	UINT16
905	Ch1: cold junction external type (*9)	RW	UINT16
1000	Ch2: sensor family (*7)	RW	UINT16
1001	Ch2: sensor connection (*8)	RW	UINT16
1002	Ch2: sensor type (*9)	RW	UINT16
1003	Ch2: sensor burnout configuration (*10)	RW	UINT16
1004	Ch2: cold junction compensation (*11)	RW	UINT16
1005	Ch2: cold junction external type (*9)	RW	UINT16
1100	Ch1: cold junction fixed value [0.1°C]	RW	SINT32
1102	Ch1: 2-wire rtd correction [mOhm]	RW	SINT32
1104	Ch1: rtd multiplier	RW	FLOAT

Addr.	Description	Rights	Type
1200	Ch2: cold junction fixed value [0.1°C]	RW	SINT32
1202	Ch2: 2-wire rtd correction [mOhm]	RW	SINT32
1204	Ch2: rtd multiplier	RW	FLOAT
3100	Callendar-van dusen coeff. A [1/°C]	RW	FLOAT
3102	Callendar-van dusen coeff. B [1/°C <sup>2</sup> ]	RW	FLOAT
3104	Callendar-van dusen coeff. C [1/°C <sup>4</sup> ]	RW	FLOAT
3106	Callendar-van dusen res. at 0°C [mOhm]	RW	UINT32
3108	Table minimum temperature [0.1°C]	RW	SINT32
3110	Table maximum temperature [0.1°C]	RW	SINT32
3200	Sensor family (*7)	RW	UINT32
3202	Table minimum temperature [0.1°C]	RW	SINT32
3204	Table maximum temperature [0.1°C]	RW	SINT32
3206	Table temperature step [0.1°C]	RW	UINT32
3210	Custom sensor table [uV, mOhm]	RW	SINT32[100]

## MEASURE

Addr.	Description	Rights	Type
1500	Ch1: sensor value (volt, res, ratio) [uV, mOhm, ppm]	RO	SINT32
1504	Ch1: sensor temperature [0.1°C]	RO	SINT32
1506	Ch1: cold junction temperature [0.1°C]	RO	SINT32
1600	Ch2: sensor value (volt, res, ratio) [uV, mOhm, ppm]	RO	SINT32
1604	Ch2: sensor temperature [0.1°C]	RO	SINT32
1606	Ch2: cold junction temperature [0.1°C]	RO	SINT32

## OUTPUT CONFIGURATION

Addr.	Description	Rights	Type
1900	Ch1: output downscale [100nA]	RW	SINT32
1902	Ch1: output upscale [100nA]	RW	SINT32
1904	Ch1: output underrange [100nA]	RW	SINT32
1906	Ch1: output overrange [100nA]	RW	SINT32
1908	Ch1: output in case of fault [100nA]	RW	SINT32
1910	Ch1: output fault mask (*2)	RW	UINT32
1916	Ch1: output damping factor [s]	RW	UINT32
1918	Ch1: input downscale [uV, mOhm, ppm]	RW	SINT32
1920	Ch1: input upscale [uV, mOhm, ppm]	RW	SINT32
2000	Ch2: output downscale [100nA]	RW	SINT32
2002	Ch2: output upscale [100nA]	RW	SINT32
2004	Ch2: output underrange [100nA]	RW	SINT32
2006	Ch2: output overrange [100nA]	RW	SINT32
2008	Ch2: output in case of fault [100nA]	RW	SINT32
2010	Ch2: output fault mask (*2)	RW	UINT32
2016	Ch2: output damping factor [s]	RW	UINT32
2018	Ch2: input downscale [uV, mOhm, ppm]	RW	SINT32
2020	Ch2: input upscale [uV, mOhm, ppm]	RW	SINT32

Addr.	Description	Rights	Type
2900	Ch1: output drive (*18)	RW	UINT16
3000	Ch2: output drive (*18)	RW	UINT16

#### OUTPUT DEBUG

Addr.	Description	Rights	Type
2302	Ch1: output virtual value [100nA]	RO	SINT32
2402	Ch2: output virtual value [100nA]	RO	SINT32

#### ALARM DEBUG

Addr.	Description	Rights	Type
2806	Ch2: alarm virtual state (*17)	RO	UINT32

### 14.3 Modbus parameters details

#### \*1 Command List

Bit pos.	Value	Description
0..3	10	full eeprom write

#### \*2 Fault Mask

Bit pos.	Value	Description
0..0	0	no internal/hardware fault
	1	internal/hardware fault
1..1	0	no configuration fault
	1	configuration fault
2..2	0	no input 1 open/burnout
	1	input 1 open/burnout
3..3	0	no input 2 open/burnout
	1	input 2 open/burnout
4..4	0	no input 1 cold junction
	1	input 1 cold junction
5..5	0	no input 2 cold junction
	1	input 2 cold junction
6..6	0	no input 1 cable resistance
	1	input 1 cable resistance
7..7	0	no input 2 cable resistance
	1	input 2 cable resistance
8..8	0	no input 1 out of spec
	1	input 1 out of spec
9..9	0	no input 2 out of spec
	1	input 2 out of spec
10..10	0	no analog out 1 saturation
	1	analog out 1 saturation
11..11	0	no analog out 2 saturation
	1	analog out 2 saturation

#### \*3 Modbus Baudrate

Bit pos.	Value	Description
0..2	0	baud rate = 4800 bit/s
	1	baud rate = 9600 bit/s

2	baud rate = 19200 bit/s
3	baud rate = 38400 bit/s
4	baud rate = 57600 bit/s
5	baud rate = 115200 bit/s

#### \*4 Modbus Format

Bit pos.	Value	Description
0..1	0	parity none
	1	parity even
	2	parity odd
2..2	0	termination resistance off
	1	termination resistance on
3..3	0	32-bit endianness little
	1	32-bit endianness big

#### \*5 Input-to-Output Assignment

Bit pos.	Value	Description
0..3	0	input1 temp
	1	input2 temp
	2	mean input temp = (input1 temp + input2 temp)/2
	3	input1 temp - input2 temp
	4	input2 temp - input1 temp
	5	max(input1 temp, input2 temp)
	6	min(input1 temp, input2 temp)
	7	input redundancy = mean input temperature or temperature of the healthy sensor
	8	electrical measure 1
	9	electrical measure 2
	10	electrical measure + cj voltage 1 (compensated sensor 1)
11	electrical measure + cj voltage 2 (compensated sensor 2)	

#### \*6 Integration Speed

Bit pos.	Value	Description
0..0	0	slow
	1	fast

#### \*7 Sensor Family

Bit pos.	Value	Description
0..2	0	thermocouple
	1	rtd
	2	voltage
	3	resistance
	4	potentiometer

#### \*8 Sensor Connection

Bit pos.	Value	Description
0..2	0	volt/tc 2 wires
	1	tc + external compensation
	2	res/rtd 2 wires
	3	res/rtd 3 wires
	4	res/rtd 4 wires
5	potentiometer 3 wires	

## \*9 Sensor Type

Bit pos.	Value	Description
0..5	0	thermocouple A1
	1	thermocouple A2
	2	thermocouple A3
	3	thermocouple B
	4	thermocouple C
	5	thermocouple D
	6	thermocouple E
	7	thermocouple J
	8	thermocouple K
	9	thermocouple L
	10	thermocouple LR
	11	thermocouple N
	12	thermocouple R
	13	thermocouple S
	14	thermocouple T
	15	thermocouple U
	16	Pt50 rtd (a=0.003851)
	17	Pt100 rtd (a=0.003851)
	18	Pt200 rtd (a=0.003851)
	19	Pt300 rtd (a=0.003851)
	20	Pt400 rtd (a=0.003851)
	21	Pt500 rtd (a=0.003851)
	22	Pt1000 rtd (a=0.003851)
	23	Pt46 rtd (a=0.003911)
	24	Pt50 rtd (a=0.003911)
	25	Pt100 rtd (a=0.003911)
	26	Pt200 rtd (a=0.003911)
	27	Pt300 rtd (a=0.003911)
	28	Pt400 rtd (a=0.003911)
	29	Pt500 rtd (a=0.003911)
	30	Pt100 rtd (a=0.003916)
	31	Pt100 rtd (a=0.003926)
	32	Cu53 rtd (a=0.004260)
	33	Cu9.035 rtd (a=0.004274)
	34	Cu50 rtd (a=0.004280)
	35	Cu100 rtd (a=0.004280)
	36	Ni100 rtd (a=0.006178)
	37	Ni120 rtd (a=0.006720)
	38	voltage standard
	39	voltage extended
	40	resistance standard
	41	resistance extended
	42	potentiometer
	43	callendar Van Dusen
	44	custom sensor

#### \*10 Input Burnout Configuration

Bit pos.	Value	Description
0..0	0	input burnout active
	1	input burnout off

#### \*11 Cold Junction Compensation

Bit pos.	Value	Description
0..2	0	internal
	1	fixed
	2	other sensor
	3	external remote
	4	external local

#### \*12 Cold Junction Force Command

Bit pos.	Value	Description
0..0	0	cold junction measured
	1	cold junction fixed

#### \*13 Alarm Configuration

Bit pos.	Value	Description
0..2	0	no alarm
	1	alarm low
	2	alarm high
	3	alarm window
	4	fault repeater

#### \*14 Alarm Lock

Bit pos.	Value	Description
0..0	0	no alarm lock
	1	alarm lock activated

#### \*15 Contact Position In Case Of Alarm

Bit pos.	Value	Description
0..0	0	open
	1	closed

#### \*16 Alarm Fault Configuration

Bit pos.	Value	Description
0..1	0	ignore fault
	1	lock alarm state before fault
	2	alarm on in case of fault
	3	alarm off in case of fault

#### \*17 Alarm Virtual State

Bit pos.	Value	Description
0..0	0	alarm off
	1	alarm on

#### \*18 Output Drive

Bit pos.	Value	Description
0..0	0	output sink
	1	output source